Description: 142	024 Code: Version:	1
Drafted by:	Group reference: Issue date:	
production at		

Upper	Black smooth action leather	
Tongue	Black smooth action leather	
Collar	padded	
Lining – Quarter	black mesh fabric	
Lining – Vamp	grey non-woven fabric	
Eyelets	4 blind eyes	
Sole - midsole	black low density PU	
Sole - Outsole	Black high density PU	
Insole	2.25mm insole antistatic non-woven Strobel stitched	
Footbed	full length foam fabric footbed - BLACK	
Trim		
Sizes and fit	sizes 6-12	1
Construction	Strobel stitched	
Upper design	Gibson	West II.
Fastening details		1020
Toe caps	Steel epoxy coated toe cap	
Protective midsole		
Stitching details	Twin 20S black	
Sole adhesion	injection moulded	
Laces	thin round	
Stiffener	thermal formed stiffener	
Last		
Protection category	S1 SRC	
Standard	ENISO 20345:2011	
Sole plug	rubber logo	
External tongue		
label CE marking	CE marking Label stitched to rear of tongue	
Sock marking		—
Quarter tag	Printed with size plus logo	
user instructions	User instructions, A4 back to back supplied in separate documents	
Packaging	5 pairs per carton as bellow. Include micropac or green silica gel	
Special instructions		—

